

## CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that Ateliers d'Orval

Route de l'Ombrée

18200 Orval FRANCE

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: New build, conversion and repair (DIN 27201-6) of railway vehicles and

their components

- freight wagons

- with design

- with purchase and assembly

### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments	
121	1.1, 8.2	t = 3 - 12 mm	BW	
131	21	t = 3 - 30 mm	FW	
135	1.4 8 1.2/X120Mn12 1.2	t = 3 - 10 mm t = 3 - 12 mm t = 3 - 12 mm t = 3 - 20 mm	- - FW -	
,	1.3	D >= 16 mm t = 7 - 30 mm	BW	

(continuation: see reverse)

Responsible welding coordinator:

Philippe Gauthier (IWT/Level A)

born: 14.07.1963

Deputy with equal rights:

Deputy:

see reverse

Comments:

see reverse

Certificate no.: TÜV SÜD/15085/CL1/300/2/10

Valid:

from 01.07.2016 to 01.07.2019

Issued on:

22.09.2016

Auditor:

WEBER

General regulations (see reverse)





Zertifizierungsstelle Werkstoff- und Schweißtechnik

Lecca head of certification body



Certificate no.: TÜV SÜD/15085/CL1/300/2/10 Continuation of range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
138	1.2	t = 3 - 20 mm	■ ·
141	8 ,		FW; t1: 3 - 12 mm t2: >= 5 mm / D >= 50
	8	t = 3 - 7.2 mm D >= 15 mm	mm -
τ	1.2	t = 3 - 7.2 mm D >= 15 mm	FW .
	8	t = 3 - 12 mm	BW

### Comments:

## Additional deputies:

- Jeremy Dumontet (IWP) born: 03.12.1981

- Nicolas Roy (IWS) born: 27.03.1981

The welding coordinator is entitled to execute and judge welders certification acc. to EN 287-1 / EN 9606-2 and welding operators certifications acc. to EN 1418 under his own responsibility.

Philippe Gauthier

Certificate no.: TÜV SÜD/15085/CL1/300/2/10

# General regulations

according to EN 15085-2

#### **Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards.
- there are justified doubts as to the proper welding coordination according to the stated standards.
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

#### **Distribution list:**

- 1. Applicant (original)
- 2. Files