



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **INVEHO UFF**

ZI du Ventillon
13270 Fos-sur-Mer
FRANCE

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • Repair of railway vehicles and their components acc. to DIN 27201-6
 - without design, purchase and assembly, resale

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	1.2	t = 3 - 11 mm	-
131	23 22	t = 1.5 - 6 mm t = 3 - 16 mm	FW BW
135	2.2 1.2 1.2/X120Mn12, 8	t = 3 - 10 mm t = 3 - 14 mm t = 4 - 10 mm	Reh max. 700 MPa - FW

(continuation: see reverse)

Responsible welding coordinator: Thierry Leccia (IWT/Level A) born: 07.11.1962
Deputy with equal rights: -
Deputy: Jean-Michel Calone (IWS) born: 02.07.1976
Certificate no.: TÜV SÜD/15085/CL1/301/2A2/10
Valid: from 25.07.2018 to 08.08.2019
Issued on: 25.07.2018
Auditor: WEBER
 General regulations (see reverse)

Zertifizierungsstelle
 Werkstoff- und Schweißtechnik

Stangl
 Deputy head of certification body



Certificate no.: TÜV SÜD/15085/CL1/301/2A2/10

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
136	1.2	t = 3 - 16 mm	-

Comments:

The welding coordinator, Mr. Thierry Leccia is allowed to perform welder and welding operator tests within the scope of this certificate.

Welding in connection with 'mobile repair' acc. to 'DIN 27 201-6, Annex C, C.3' will be done in the following place:

OMYA SAS - Gare d'Orgon
Route de la Gare
F-13660 Orgon

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files